

**Table 2.  
ADDITIONAL MEASUREMENTS AND DERIVED PARAMETRES**

|   |                      | <b>Test 1.<br/>NO<sub>x</sub> REMOVAL</b> | <b>Test 2.<br/>SO<sub>2</sub> REMOVAL</b> | <b>Test 3.<br/>NO<sub>x</sub>/SO<sub>2</sub><br/>REMOVAL</b> |
|---|----------------------|---|---|--|
| NO <sub>x</sub> Boiler exit   | Ppm@3%O <sub>2</sub> | 64.5                                      | 72.8                                      | 64.8   |
| NO <sub>x</sub> COMPLY 2000 exit  | Ppm@3%O <sub>2</sub> | 3.9                                       | 71.7                                      | 1  |
| NO <sub>x</sub> Removal   | %                    | 94  | 1.4                                       | 98.6   |
| SO <sub>2</sub> Boiler exit   | Ppm@3%O <sub>2</sub> | -   | 96.6                                      | 95.6   |
| SO <sub>2</sub> COMPLY 2000 exit  | Ppm@3%O <sub>2</sub> | -   | 3.5                                       | 15.2   |
| SO <sub>2</sub> Removal   | %                    | -   | 96.4                                      | 89.4   |
| Ozone injection rate  | Lb/hr                | 0.45                                      | -   | 0.45   |
| Ozone generator oxygen flow   | Lb/hr                | 17  | -   | 17   |
| Water injection rate (in foggers)   | Lb/hr                | 100                                       | -   |  |
| Peroxide solution injection rate (in foggers)                                     | Lb/hr                | -   | 300                                       | 300  |
| O <sub>3</sub> /NO <sub>x</sub> molar ratio                                       | -                    | 5.1                                       | -   | 4.5  |
| H <sub>2</sub> O <sub>2</sub> /SO <sub>2</sub> molar ratio                        | -                    | -   | 55  | 57   |
| COMPLY 2000 heat exchangers water flow rate                                       | Lb/hr                | 1,000                                     | 1,133                                     | 1,064  |
| Particulates at boiler exit   | Lb/MMBtu             | -   | 0   | -  |
| Particulates at COMPLY 2000 exit  | Lb/MMBtu             | -   | 0.04                                      | -  |
| COMPLY 2000 heat exchanger heat recovery  | Btu/hr               | 42,000                                    | 50,985                                    | 41,496   |
| COMPLY 2000 heat exchanger heat recovery  | % Of boiler input    | 4.1                                       | 4.4                                       | 3.6  |
| SO <sub>2</sub> at boiler exit based on particulates train impinger analysis      | PPM                  | -   | 70  | -  |
| SO <sub>2</sub> at COMPLY 2000 exit based on particulates train impinger analysis | PPM                  | -   | 1   | -  |
| SO <sub>2</sub> removal efficiency based on particulates train impinger analysis  | %                    | -   | 98.4                                      | %  |